

CLAIMS:

I claim:

- 1 1. A process of making a picture frame having
2 printed border art work on a transparent front panel
3 and having an attached rear panel comprising the steps
4 of:
 - 5 printing border art work and registration marks
6 on the front of a sheet of material having a pressure
7 sensitive backing with protective cover;
 - 8 marking a cut path in a computer for cutting
9 along the edge of said printed art;
 - 10 coating the front of said printed border sheet
11 material with an adhesive;
 - 12 attaching said adhesive coated printer border
13 sheet material to a transparent front panel;
 - 14 cutting said transparent front panel along said
15 computer marked cut path along the edge of said
16 printed border art work;
 - 17 removing a cutout window formed by said laser
18 cutting said transparent front panel;
 - 19 removing the pressure sensitive backing from said
20 printed border sheet material attached to said
21 transparent front panel;
 - 22 attaching a transparent polymer sheet to a
23 portion of said pressure sensitive adhesive coated
24 sheet material and over said cutout window in said
25 transparent front panel;
 - 26 cutting a frame back panel for said cut
27 transparent front panel having said border sheet
28 material and window covering polymer sheet of
29 material attached thereto; and

1 attaching said cut frame back panel to said cut
2 transparent front panel over said border art work and
3 window covering sheet of polymer material to form a
4 picture frame with printed decorative borders.

1 2. The process of making a picture frame in
2 accordance with claim 1 including the step of marking
3 a cut path in a computer for cutting said picture
4 frame back panel.

1 3. The process of making a picture frame in
2 accordance with claim 2 including the step of laser
3 cutting said picture frame back panel along said cut
4 path marked in said computer.

1 4. The process of making a picture frame in
2 accordance with claim 1 including the step of laser
3 cutting said transparent front panel along said
4 computer marked cut path.

1 5. The process of making a picture frame in
2 accordance with claim 1 in which the step of attaching
3 a transparent polymer sheet includes attaching said
4 transparent polymer sheet to cover the adhesive at one
5 edge of said transparent front panel to thereby leave
6 one edge between said frame back panel and said
7 transparent polymer sheet unattached for sliding a
8 picture therebetween.

1 6. The process of making a picture frame in
2 accordance with claim 1 including the step of squeeze
3 rolling said transparent front panel and attached
4 adhesive coated printed border sheet material
5 together.

1 7. The process of making a picture frame in
2 accordance with claim 6 including the step of exposing
3 said adhesive coated printed border sheet material
4 attached to said transparent front panel with a
5 ultraviolet source through said transparent front
6 panel.

1 8. The process of making a picture frame in
2 accordance with claim 3 in which the step of cutting
3 a frame back panel includes cutting a frame back panel
4 from a sheet of paper board.

1 9. The process of making a picture frame in
2 accordance with claim 8 in which the step of cutting
3 a sheet of transparent front panel includes cutting an
4 acrylic front panel.

1 10. The process of making a picture frame in
2 accordance with claim 1 in which the step of printing
3 border art work includes offset printing of the border
4 art work onto paper.

1 11. The process of making a picture frame in
2 accordance with claim 3 including the step of cutting
3 a fold out picture frame stand into said frame back
4 panel.

1 12. The process of making a picture frame in
2 accordance with claim 10 including the step of laser
3 cutting a fold out picture frame stand into said frame
4 back panel.

1 13. The process of making a picture frame in
2 accordance with claim 5 including the step of sliding
3 a picture between said frame back panel and said
4 window covering polymer sheet.